

# Planer Retrofit - Side Head User Manual

## Troubleshooting

The following table is used to provide general troubleshooting information. It does not cover all the possible problems that may be encountered in chipper systems. If there is a specific problem or concern that cannot be resolved please contact your local Key Knife representative to answer any questions that you may have.

Condition	Possible Cause	Corrective Action
Marks on finish	Knives need to be jointed	Joint Knives
	Chipped Knives	Joint Knives or Change Knives**
	Rolled edge	Joint knives

\*\* Chipped knives can simply be replaced with new knives. The joint process will then bring the new knives down to the same cut circle as the existing knives in the cutterhead.

## Torque Values

UNF			
Item	Bolt Dia.	Cap Screw Socket (In-Lb)	Allen Tool Size
Cap Screw Socket	1/4 (.250)	160 (13-18 ft-Lb)	3/16